685/CP220 Format Timings
October 23, 1996

Format	Inter-digit Minimum	Inter-digit Maximum	Inter-round Maximum	Delay To Kiss-off (Parity)	(No Parity)	Wait for data after Kissoff
DTMF	40mSec	200mSec	1.4Sec	100mSec	200mSec	2.4Sec

Format	Duration of Tone On For PPS	Time before Next Digit Starts	Maximum Time For Data to Finish	Delay before Kiss-off (Parity)	(No Parity)	Wait for data after Kissoff
10PPS	41-80mS	1.5x time tone on	9.0 Sec	1.1Sec	1.8Sec	4.3Sec
20PPS	25-40mS	1.5x time tone on	5.5 Sec	1.1Sec	1.2Sec	4.3Sec
40PPS	10-24mS	4 x time tone on	5.5 Sec	.5Sec	1.0Sec	4.3Sec

Wait for Data after handshake   =2.7Sec
Valid Tone Frequency   =1725Hz – 1950Hz

Parity formats use modulo 15. Calculation for parity digit is the sum of all data divided by 15, using the remainder as the parity digit.